

VOCAM™ Chlorinated Alkenes Settings

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VOCAM Settings for Chlorinated Alkenes

This application note will help you with setting the appropriate operating parameters to perform an analysis of chlorinated alkenes on the VOCAM™. The settings on the left serve as a starting point. Chlorinated alkenes are unsaturated hydrocarbons that are chlorinated. Among other commercial applications, compounds like trichloroethylene and tetrachloroethylene are associated with cleaning or degreasing like cleaning machined parts, electronics boards, and dry-cleaning. The vapor pressure these compounds is in the table below. Defiant Technologies uses an unmodified PDMS stationary phase for this application which tends to separate chemicals based on their vapor pressure from highest vapor pressure to lowest vapor pressure; some call this a boiling point column. The table below shows both the vapor pressure and the boiling point for each compound.

| Chemical Name | CAS | eV | Vapor Pressure mmHg at 25°C | Boiling Point °C at 1 atm | Formula Weight (g/mol) | Formula |
|---------------------------|----------|------|--------------------------------------|---------------------------------|------------------------------|---------|
| Trichloroethylene (TCE) | 79-01-6 | 9.45 | 69 | 87 | 131.388 | C2HCl3 |
| Tetrachloroethylene (PCE) | 127-18-4 | 9.32 | 18.5 | 120 | 165.833 | C2Cl4 |

VOCAM features

Base Chromatographic System

- Heated Photoionization Detector to extend the length of time for a valid calibration
- Heated/Passivated inlet Valve
- · Micro-GC Column with temperature ramping
- Micro Preconcentrator
- Hybrid integration for MEMS components
- Regenerable hydrocarbon scrubber
- Long-term polar molecule (including humidity) scrubbing for carrier gas and sample gas
- 10,000-hour continuous duty cycle diaphragm pump for carrier gas
- 10,000-hour sample collection pump
- No external specialty gases are required for operation.

| Parameter | Typical Value | Explanation | |
|-----------|------------------|--|--|
| Та | 200 | Time to hold the cold tempera- ture of the GC in seconds | |
| Tb | 340 | Time to ramp from the cold tem- perature of the GC to the hot temperature in seconds | |
| Тс | 60 | Time to hold the hot tempera- ture of the GC in seconds | |
| Ct | 50 | The initial temperature of the GC column in °C | |
| Ht | 120 | The final temperature of the GC column in °C | |
| Collect | 60 | The time used to load an air sample on the system preconcentrator (seconds) | |
| Clean | 4 | The time to clean the micro pre- concentrator (seconds) | |
| Presettle | 10 | The time to allow the micro pre- concentrator to cool prior to collecting a sample (seconds) | |
| Settle | 2 | The time to allow for a pressure change when the bypass valve switches (seconds) | |
| Fire | 6 | The time that the micro preconcentrator will be at the desorption temperature (seconds) | |

The VOCAM settings shown above can be found on the Ellvin settings Tab. These are the parameters used to conduct the MDL and PQL study for chlorinated alkenes. As always if you observe a chromatogram ending mid-peak it is best practice to extend the Tc parameter to ensure that no compounds are left on the column. This could lead to confusing results.



VOCAM™ Chlorinated Alkenes MDL and PQL

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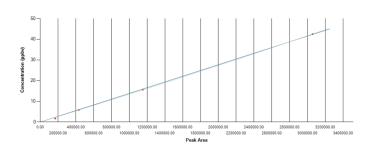
VOCAM Method Detection Limit and Practical Quantitation Limit

A method detection limit and practical quantitation limit were calculate for the method shown on the previous page. A calibration was performed on the VOCAM from 1.70ppbv to 42.5ppbv. The results are shown in the table below. Each concentration is in ppbv. Rather than use an estimate of the 10:1 value for the practical quantitation limit, Defiant has multiplied the standard deviation of seven replicates by 13 to be more inline with our bottom calibration point for this study and our customer guidance for minimum peak height. On the right hand panel is a screenshot of the calibration curve for each analyte and the text below states the correlation coefficient R^2 .

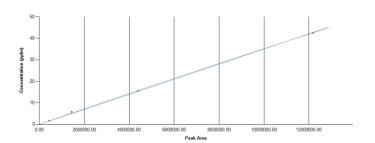
| | Trichloroethylene (TCE) | Tetrachloroeth- ylene (PCE) |
|-------------|----------------------------|--------------------------------|
| Replicate 1 | 1.72 | 1.80 |
| Replicate 2 | 1.68 | 1.76 |
| Replicate 3 | 1.72 | 1.78 |
| Replicate 4 | 1.79 | 1.77 |
| Replicate 5 | 1.72 | 1.77 |
| Replicate 6 | 1.72 | 1.78 |
| Replicate 7 | 1.75 | 1.76 |

| StDev | 0.036 | 0.014 |
|-------|-------|-------|
| MDL | 0.11 | 0.044 |
| PQL | 0.46 | 0.18 |

The MDL or method detection limit was calculated by multiplying the standard deviation for the 7 replicates (shown in the table above as StDev) by the student's T value for the number of replicates. For 7 replicates and a confidence level of 99%, we use a value of 3.14.



Calibration curve for Trichloroethylene R²=0.999



Calibration Curve for Tetrachlorethylene R²=0.999